ABOUT HUISMAN 01
HUISMAN ADDRESSES 02
GENERAL INTRODUCTION 03
PEDESTAL MOUNTED CRANES 04
SUBSEA CRANES 05
MAST CRANES 06
TUB MOUNTED CRANES 07
VARIOUS CRANES 08

01
ABOUT HUISMAN
About Huisman 04
Safety, Health and Environment 04
Quality 04
Service 04
Training 04
Reliable Partner 05
Turnkey Delivery 05
Innovative Solutions 05
Global Operations 05

02
HUISMAN ADDRESSES
Local Sales and Service Offices 06

03
GENERAL INTRODUCTION
General Introduction 08

04
PEDESTAL MOUNTED CRANES
Pedestal Mounted Cranes 10
Offshore Cranes & Heavy Lift Offshore Cranes 10
Offshore Wind Cranes 12

05
SUBSEA CRANES
Knuckle Boom Cranes 14
Subsea Cranes 16

06
MAST CRANES
Mast Cranes 18
Heavy Lift Mast Cranes 20
Offshore Mast Cranes 22

07
TUB MOUNTED CRANES
Tub Mounted Cranes 24

08
VARIOUS CRANES
Various Cranes 26
Mobile Cranes 26
Compact Ringer Cranes 26
Floating Cranes 27
Special Purpose Cranes 27
Huisman is a worldwide operating company with extensive experience in the design and manufacturing of heavy construction equipment for world’s leading on- and offshore companies. Founded in 1929 and originally a steel construction company - Huisman joined forces with engineering company ITREC in 1987 to develop products entirely under own management, from concept to installation. Our product range can be divided into six main categories: Cranes, Pipelay Equipment, Drilling Equipment, Winches, Vessel Designs and Specials ranging from stand-alone components to highly engineered integrated systems.

Our production is divided between our production facilities in The Netherlands, China and the Czech Republic. The construction of our new production facility in Santa Catarina, Brazil, has started early 2012 and will be operational in 2015. Additional sales, engineering and service offices are located in Brazil, Singapore, Norway, Australia and the USA.

SAFETY, HEALTH AND ENVIRONMENT
We have high values on being a responsible company and therefore the safety, environmental and health impact of our operations is a priority within all stages of the project.

QUALITY
The equipment delivered by Huisman is often the critical main equipment onboard and its reliability is of utmost importance to our clients. Delivering high quality products has therefore been a key company value since its establishment. As a result, our equipment is internationally known for its high quality and reliability during operations. It meets the most stringent performance criteria and is certified by recognised authorities such as ABS, DNV, API, TüV, Lloyd’s etc.

SERVICE
A dedicated worldwide operating service team of skilled professionals is on stand-by to provide advice, training and service support before, during and after installation and delivery. Our service network is managed from Huisman in The Netherlands and our local service offices in Rio de Janeiro (Brazil), Houston (USA), Perth (Australia) and Singapore are on stand-by to provide service support, on location, as well as by remote access.

TRAINING
Huisman Global Services founded the Huisman Academy in 2011. This Schiedam-based training facility is used to support Huisman clients in operating and maintaining the equipment in the most effective and safe way. The Huisman Academy can offer simulator training on how to operate the Huisman equipment.

RELIABLE PARTNER
Due to our strong belief in long lasting partnerships with our clients, our commitment to finding new technical solutions and our dedication to delivering them as turnkey projects, we are internationally valued as a solid, reliable partner. Our extensive track record and the large number of long-lasting client relationships prove that we deliver state-of-the-art equipment, fully tested, within schedule and ready for commercial operation.

TURNKEY DELIVERY
Our in-house design and engineering expertise, in combination with our production, testing, commissioning and installation facilities, enable us to deliver custom-designed equipment on a turnkey basis.

GLOBAL OPERATIONS
A global market requires global and local solutions. Therefore, Huisman has expanded its engineering and production capacity from Schiedam, The Netherlands, to Sviadnov, Czech Republic, in 1997 and in 2007 to Fujian, China. Generating over 100,000m² of total production surface. All facilities play an important role in the Huisman production force. The construction of our new production facility in Santa Catarina, Brazil, has started early 2012 and will be operational in 2015.

For additional local sales and engineering support, Huisman holds offices in Rio de Janeiro (Brazil), Houston (USA), Bergen (Norway), Perth (Australia) and Singapore.

INNOVATIVE SOLUTIONS
We are constantly working on new solutions and systems which, we believe add value to the market’s existing technologies. These innovations have been implemented into many of our products. As we have extensive operational experience with a wide variety of heavy construction equipment, we are able to use the best solutions for new products and projects. Our internal disciplines include Mechanical, Structural, Naval, Hydraulic, Electrical and Software Engineering.
For local sales, commissioning, service and after sales support, Huisman has offices in Schiedam (The Netherlands), Rio de Janeiro (Brazil), Fujian (China), Rosenberg (USA), Bergen (Norway), Perth (Australia) and Singapore. For more information about our locations, please visit our website huismanequipment.com.
Huisman’s in-house developed and manufactured cranes have been used within the industry for over 30 years and have become the standard in the design and construction of heavy lift cranes. Our commitment to work on continuous product improvement and finding new technical solutions for increasing demands is reflected in our pioneering and innovative way of working. We pride ourselves on our reputation as a reliable partner as evidenced by our extensive track record and the number of long-lasting client relationships.

We develop and build a wide range of both on- and offshore cranes, varying in size and type. Our crane designs are characterized by increased workability and functionality for the owner. Increased vessel stability, extended weather window and larger free deck space are examples of the advantages our cranes have to offer. Besides a range of standardized cranes with options, we have extensive experience in providing tailor-made cranes. In either case, our solutions have proven to be cost effective in total cost of ownership. Huisman cranes are designed and built with safety as number one priority, in accordance with international standards and are certified by recognized classification societies such as LR, DNV and ABS.

A high quality level is key in Huisman equipment. By having all engineering and production disciplines in-house, multi-disciplinary projects can be adequately handled making us less dependent on subcontractors. Components used in our cranes are carefully selected from qualified vendors in the design phase and thoroughly tested throughout the production process and again before final installation in the crane. The crane itself undergoes an extensive Factory Acceptance Test before delivery to the client. Cranes up to a certain capacity can be load tested, even under simulated offshore conditions, at our workshop.

Providing real turnkey delivery to our clients is an important part of our way of working. Our facilities in The Netherlands, China and Brazil (planned) have quay sides with access to open sea. This enables us to offer installation, commissioning and (load)testing of the cranes we build substantially reducing overall vessel construction time and risk and time for the yard and the owner. With our own Huisman training facility with simulator, we can offer education and training to support our clients in operating and maintaining the crane in the most effective and safe way.
Huisman delivers a wide range of pedestal mounted cranes which can be used for various tasks including unloading of supply vessels, offshore installation work, pipe transfer, deck handling and subsea installation. The Huisman Pedestal Mounted Crane (PMC) comprises a steel crane house, bolted to the pedestal via the slew bearing, a lattice or box girder type boom and various hoist tackles to control the boom and the lower blocks. All main equipment - winches, electrical cabinets and/or hydraulic power units - is located inside the crane house to protect it from the harsh marine environment, to increase reliability and to reduce required maintenance. The boom hoist runs from the top of the crane house to the boom tip and controls the radius of the lower blocks.

The compact design of the PMC results in a small tail swing, saving deck space. For heavy duty tasks, like pipe transfer, Huisman builds PMC’s with special attention to fatigue issues, for example by installing large diameter drums and sheaves and high mechanism groups for critical components. By outfitting the PMC with an active & passive heave compensation system or ultra-deep water hoist system the vessel’s functionality can be extended even further. The cranes are either electro-hydraulically driven or full electrically driven. On our electric-hydraulic cranes, redundancy is provided by installing an emergency diesel generator inside the crane. On our fully electric driven cranes redundancy is provided with the electric drive system. The crane can always remain operational by installing two independent power supplies or an emergency supply.

Our extensive experience in building and designing PMC’s, the growing demand for higher capacities and our pioneering attitude make that we are constantly exploring new and heavier applications of this crane type.
Building on the successful operation of the existing Huisman cranes for the installation of offshore wind turbines, Huisman has introduced a range of cranes tailored to wind turbine installation. These cranes are a result of many years of design and operational experience and based on the company’s drive to design and deliver new solutions that add value to the market’s existing technologies. Huisman wind turbine installation cranes can be provided for application on jack-up units and floating vessels. In addition to the standard Huisman crane features, like low construction weight, small footprint and minor tail swing, the crane for this application also features increased lifting heights, small operational minimum radius and the possibility to install the crane around the jack-up leg, saving valuable deck space. Our cranes are provided with full electric or electro-hydraulic drive system. We have built a solid track record in the delivery of cranes to renowned companies active in wind turbine installation. With our range of tailored cranes for wind turbine installation, we are even better able to serve this market. Huisman cranes can be provided with third party certification, including DNV, ABS and Lloyd’s.
KNUCKLE BOOM CRANES

The Huisman Knuckle Boom Crane (KBC) design is suitable for various applications, including offshore construction work and subsea installation. It is designed to increase safety during deck handling, ship-to-ship transfer and subsea installation, using precise load control.

The crane is equipped with a unique in-house developed secondary controlled hydraulic drive system that works with a constant high pressure. This gives the system a much higher stiffness than conventional primary controlled systems. During hoist operations and heave compensation the response of the load is more accurate and much faster. The system operates with a constant power, keeping the speed of the hoist block constant over all layers of the winch. The torque and speed of the winch are controlled by adjusting the displacement of the hydraulic motors on the winch. Vessel motions for heave compensation are measured by motion reference units. This provides more accuracy than systems that use wave prediction. In addition, the crane can provide unrivaled hoisting speeds and thereby significantly reducing the time to lower loads to the seabed. The accurate and fast hoist system increases the operational weather window and maximizes safety during operations.

Significant attention has been paid to durability, redundancy and maintainability of the Huisman KBC. The large diameter of the winch drum substantially increases the lifetime of expensive wire ropes used for deep water subsea installation applications. The large crane house is designed to provide sufficient space for critical components, increasing their durability and accessibility for inspection and maintenance. Multiple electro-hydraulic power units provide a high redundancy level, keeping the crane operational with only one running power unit. Built-in stainless steel header- and drain tanks for hydraulic oil enable easy maintenance. The KBC is equipped with durable ceramic coated luffing cylinders to increase reliability and lifetime. Cylinder reaction forces are well distributed in the crane house, away from the slew bearing to ensure long bearing life time.

Features like Automatic- and Manual Overload Protection Systems, constant tension and man-riding capability are common practice in our KBC’s. KBC’s can be provided with third party certification, including DNV, ABS, Lloyd’s and can be load tested at the factory, including simulation of offshore conditions.

FEATURES KNUCKLE BOOM CRANES

- Lifting capacity up to 250mt and hook travel up to 3,000m delivered
- Precise and accurate heave compensation system
- Unrivaled hoisting speeds
- High redundancy level, using multiple electro-hydraulic power units
- Automatic & Manual Overload Protection System
- Constant tension mode
- High durability of critical drive and heave compensation components
- Easy maintenance, using hydraulic header- and drain tank inside large crane house
- Increased wire rope lifetime using larger winch drum diameter
- Large comfortable operators cabin
- Large crane house
- Long slew bearing life
SUBSEA CRANES

In order to provide reliable solutions for subsea installation in increasingly deeper water and severe weather conditions, Huisman has developed a full range of Subsea Cranes. This range of Pedestal Mounted Cranes (PMC), suitable for subsea installation work, is based on the extensive experience gained with the deep water offshore mast cranes, used in the same application.

All building on proven key components, a full range of Subsea Cranes from 250mt up to 1,200mt have been developed. The PMC type is suitable for handling large sized loads such as subsea templates and manifolds and high lifting height is provided.

Besides the PMC type, a patented Hybrid Boom Crane has been developed. The Hybrid Boom Crane provides unparalleled performance in combining the best of a pedestal mounted crane and a knuckle boom crane. A high lifting capacity at large outreach for a large coverage of working deck handling of heavy components is provided. In addition, using the high-lift mode, tall objects like piles, suction anchors, jumpers or lifting loads on high platforms can be handled in controlled way.

To maximize vessel and crane operability in harsh weather condition, a high speed and large compensation stroke, combined active and passive heave compensation system is incorporated on all Subsea Cranes. The passive heave compensator is a failsafe and mechanical compensator. Real time position control is achieved using the active heave compensation part. Substantial reduction of the dynamic forces on the crane and the lifted object when passing the splash zone is achieved using the passive heave compensator as a shock absorber.

Using a traction- and storage winch type arrangement and large diameter high loaded sheaves significantly extends the lifetime of the wire rope compared to single drum main hoist systems. In addition, a traction- and storage winch type arrangement for the main hoist and multiple possible wire routings, spooling devices, horizontal- and vertical heave compensation units, provides a high level of flexibility in positioning of these winches and the heave compensation system. This allows for optimal use of available space, vessel layout and results in a low own center of gravity.

Based on decades of experience applying electric driven cranes in harsh and heavy duty offshore applications, this new crane range is fully electric driven. This provides precise control over crane- and load movements, with low noise levels, reduced maintenance and no risk of oil spill.

In order to best fit every application and client preferences, a high level of customization in lifting capacity and -speed, hook travel, heave compensation and lifting height is possible, using a modular design approach. In addition, several options like anti-twisting device, larger crane cabin, additional tugger winches, etc. are available.

FEATURES SUBSEA CRANES
- Lifting capacity up to 1,200mt and hook travel up to 5,000mt water depth
- Large crane operating window
- Optimized, position controlled heave compensation system
- Low dynamic loading on crane, wire rope and load
- Highly efficient, low noise and low maintenance electric drive system
- Precise and accurate control over load during deck handling
- High redundancy level and DP3 compliant electric drive system
- Extended wire rope lifetime compared to conventional winch systems
- Automatic & Manual Overload Protection System
- Constant Tension
- Man riding
- High level of customization in crane performance and options possible
Today’s mast cranes are driven by variable frequency controlled electric motors, allowing for higher energy efficiency, less maintenance and fewer components.

Our mast cranes with a lifting capacity up to 1,800mt can be assembled fully in the factory and then delivered. This reduces delivery and installation time and makes installation easier. Larger mast cranes are delivered in only three or four pieces, considering fast and easy installation.

Although standard designs are available, past experience proves that this crane type lends itself perfectly for tailoring to client-specific requirements. Our extensive experience in the delivery of cranes for this application is incorporated in all our crane designs, resulting in safe, outstanding and reliable performance during heavy lift crane operations.
HEAVY LIFT MAST CRANES

Our Heavy Lift Mast Crane (HLMC) is a compact and powerful crane with high lifting capacities up to 1,500mt. The HLMC is equipped with state of the art technology, that is focused on improved safety and operational flexibility. It is designed for heavy lift vessels that are used for oversea transport of large and heavy equipment. Most of the HLMC’s are installed in a tandem configuration. Their capacity, range and structure are well suited for this specialised use.

All hoist winches are installed inside the wing section of the vessel. As a result, the centre of gravity of HLMC’s is located on a low elevation, which ensures a higher variable deck load and is beneficial for vessel stability. The steel structure, built from high tensile steel, and the ballast free design contribute to a low own weight of the crane, improved vessel stability and increased loading capacity. The omission of ballast weight and the compact design of the HLMC results in a small foundation and allow for a very small tail swing. This provides more free deck space and clearance between the crane and the load. The superior load curve is the result of the load moment being carried by the mast and not by the slew bearings. This enables handling large objects and contributes to increased lifting capacity.

Today’s HLMC’s are operated by wireless remote control units, which can also be used from the vessel’s bridge, making an operator cabin redundant. All HLMC’s are delivered with a full, electric variable frequency controlled drive system. Electric driven cranes require fewer components and are more reliable than hydraulically driven cranes. In addition, a high redundancy level can be achieved. Features like trolley hoists, load tuggers and sling hoists are common practice, on our HLMC’s. Additional features of the boom and a super fly-jib can be provided.
Our Offshore Mast Crane (OMC) is a compact design heavy lift crane using state-of-the-art technology, resulting in a lifting capacity up to 8,000mt. The OMC is designed for the use on offshore construction vessels or semi-submersibles. Our commitment to find new technical solutions for increasing technical demands drives us to increase the lifting capacity, the safety and operational flexibility of the OMC even further.

Many of the OMC’s are suitable for ultra deepwater operations up to 5,000m water depth. The rectangular footprint allows for easy integration with the vessels steel structure and direct installation of the crane on the stern of the vessel, achieving a large effective outreach and reducing costs for integration with the vessel. The compact design of the OMC requires a small foundation providing more free deck space. Our OMC has a low weight as the crane is built up from high tensile steel and doesn’t require ballast weight. The absence of ballast weight and the crane’s compact design reduce the tail swing, providing more free deck space and increased vessel stability. The height of the mast provides a superior load curve compared to traditional cranes, especially on bigger radii.

The cranes make use of a deepwater hoist system with a single line capacity up to 300mt. The deepwater hoist system consists of a traction winch and a storage winch. The vessel functionality can be extended by outfitting the OMC with an ultra deepwater hoist system. When the crane is outfitted with a deepwater hoisting system the traction winch is either installed inside the crane or in the hull of the vessel.

The main winches are normally installed inside the crane pedestal, wich also provides housing for the electrical room and elevates the boom pivot to the requested level. The larger OMC’s are fully revolving and are therefore equipped with a rotating winch column. The heavy storage of the deepwater hoist system winch is normally installed on the tank top.

For a completely controlled and inherently safe load transfer an active & passive heave compensation system can be installed.

Technology in electronics is constantly improving, leading to state-of-the-art cranes with a higher redundancy level. Today’s OMC’s are therefore delivered with electric frequency controlled inverter drives. Features like load tuggers, block tuggers and sling hoists are common practice on the Huisman Offshore Mast Cranes. Additional features like splittable blocks, dual main hoist and trolley hoists can be provided.
TUB MOUNTED CRANES

Features Tub Mounted Cranes
- 10-15% weight reduction compared to conventional tub cranes
- Low center of gravity using proven slew bearing technology
- Bridge passage possible using foldable back frame
- More free deck space available compared to conventional tub mounted cranes
- Slewing system lifetime up to 30 years
- Low maintenance required
- Physical inspection of internal bearing condition possible
- Replacement (if needed) of slew bearing does not require crane lifting
- Highly efficient, low noise and low maintenance electric drive system
- Precise and accurate control of slewing and crane hoists
- Full revolving crane up to maximum crane capacity increases operational flexibility
- Highly redundant crane hoists
- Optional deep water lowering system can be added
- High level of customization in crane performance and options possible

Tub Mounted Cranes
Based on decades of proven track record in delivering high capacity heavy lift offshore cranes, Huisman offers a range of Tub Mounted cranes with lifting capacities up to 12,000mt. Proven technology for essential crane components is used in the design of the Tub Mounted Cranes.

Aiming for a next generation of Tub Mounted Cranes, Huisman developed this crane type based on a slew bearing principle instead of using conventional slewing solutions. Given the experience built-up in the design and in-house production of large size slew bearings, Huisman is able to provide a reliable and durable slewing solution. This provides several benefits. The own weight of the crane is 10-15% lower and the center of gravity of the crane is lower as well. A larger free deck space is available by making use of more load and space efficient crane house and slewing system compared to conventional tub cranes. In addition, deck space is saved since the crane has no tail swing as the uplift forces are taken by the slew bearing. Internal bearing parts can be physically inspected using a patented inspection method. Maintenance required is low since all rotating parts are enclosed. Due to an efficient load distribution, fatigue in the slewing system is substantially less than in conventional slewing systems, resulting in a longer lifetime of slewing system. In case needed, replacement of the slew bearing and other critical components is easier using a segmented slew bearing and using a patented method that does not require lifting of the crane.

From an operational standpoint, the Tub Mounted Cranes are characterized by a low own height using a foldable back frame which allows for bridge passage and thus increases the workability. In addition, the Huisman Tub Mounted Crane is full revolving up to its maximum lifting capacity, which improves operational flexibility. Using a full, highly responsive electric drive system and having a mechanical clearance free slewing system, crane movements are very precise and accurate. Maintenance required, energy consumption and noise level are substantially reduced compared to conventional tub mounted cranes and there is no risk of hydraulic fluid or oil spill. The electric drive system of the crane is highly redundant since multiple separate load paths are used on each crane hoist. Taking a modular design approach in the Tub Mounted Cranes allows for crane designs that can be highly tailored to client preferences. As one of the options available, a deep water lowering system can be incorporated.
VARIOUS CRANES

Besides the aforementioned cranes, Huisman delivers a wide range of fully tailor-made cranes for various applications. These cranes are designed and built in close consultancy with our clients in order to meet their specific operational needs. This product range includes mobile, compact ringer, floating and special purpose cranes.

MOBILE CRANES

Huisman has delivered six mobile ringer type cranes with lifting capacities up to 2,000mt and lifting heights up to 236m. All these ringer type cranes are equipped with a modular main boom and fly-jib to achieve to best configuration for each specific lifting operation.

The Heavy Lift Ringer Crane is a mobile crane which is mounted on a ring construction. Once assembled, the crane can move on location using its own crawlers. So far, two of these cranes have been delivered.

In addition, Huisman has delivered four Containerized Ringer Cranes that can be completely disassembled in elements that comply with the ISO rules for standard shipping containers. This allows for a very economic relocation of the crane, either by truck, train or vessel. These cranes feature twin booms for larger lateral stability. The crane is mounted on a large diameter twin ring, supported by hydraulic jacks for an optimal load distribution.

COMPACT RINGER CRANES

Based on the proven design of the mobile ringer cranes delivered so far, Huisman has now developed a full range of Compact Ringer Cranes. The range comprises seven models with lifting capacities ranging from 2,400mt to 5,000mt. This crane type is developed with compactness and low own weight in mind. Compared to a conventional crawler type crane, the Compact Ringer Crane requires only 25% of the footprint, which substantially increases its area of application.

An important benefit of this crane is its scalable modular design. Components including boom and jib sections, ring parts and winches are transferable from one capacity crane to another. Just adding more of the same parts increases the lifting capacity and height, making the crane very flexible in its areas of application.

Another significant contribution in operational advantages is made by powering this crane 100% electric, based on proven AC electric drive technology. Besides a precise control over the crane movements, the lower power consumption due to higher efficiency and the cleaner installation and operation, this also solves the issue of strict exhaust emission regime that exists in some markets and areas on conventional driven cranes.

FLOATING CRANES

In 1981, the first joint Huisman and ITREC project, the design and construction of the 1,600mt sheerleg ‘Taklift 4’ for Boskalis Offshore, became a huge success. The design included a unique ‘ocean-passage’ configuration. The crane was retrofitted and upgraded to a lifting capacity of 2,200mt in 2010. Since that first success, several sheerleg orders have been awarded to our company and capacities run up to 4,000mt.

SPECIAL PURPOSE CRANES

For the quayside at our facility in Zhangzhou, P.R. of China, we have developed a 2,400mt Gantry Mounted Crane called Skyhook. The crane can travel along the quayside with full load in its hoisting system. This crane is unique in its kind with lifting capacities of 2,400mt at 30m with super-ballast and 1,200mt at 23m in standard configuration.

In 2007 Saipem awarded us a contract for the delivery of a set of three cranes for their pipelaying vessel Castorone. The scope of work consisted of the delivery of one 600mt Offshore Mast Crane with its winches installed below deck and two 55mt Gantry Mounted Cranes. The Gantry Mounted Cranes consist of heavy duty pipe transfer cranes mounted on a gantry which can travel in the longitudinal direction of the vessel.