

Certification Body No.3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

CERTIFICATE

No. C1-194/2304 R1 Z1

for the welding process according to EN 15085-2
for company

Huisman Czech Republic s.r.o.

Headquarters and workshop: Nádražní 289, 739 25 Sviadnov

ID: 253 70 545

The company has demonstrated compliance with the standard

EN 15085-2:2020

Classification level: CL 1

Type of activity: P

An integral part of the certificate is Appendix No. 1

Certification validity: from 19.02.2023 until 18.02.2026

Place and date of issue: Prague, 01.11.2023



Dipl.-Ing. Pavel Flegl
Deputy head of CB

The result of the certification concerns only the subject of the assessment, with the application of the certification scheme NKV-CS-001.

The validity of the certification is subject to regular surveillance.

This document replaces the issue dated of 19.02.2023 and may be reproduced only in its entirety.

Appendix No. 1 to Certificate No. C1-194/2304 R1 Z1

1.	Type / Product type:		Railway vehicles and their components	
2.	Product standards:		EN 15085 part 1 – 6	
3.	Classification level	Type of activity	Type of welded components	Location of activity
	CL 1	p	Manufacturing of welded components of railway vehicles	Nádražní 289, 739 25 Sviadnov
4.	Welding coordination personnel			
	Name	Birthdate	Qualification/ Diploma	Function / level of knowledges acc. to EN 15085-2:2020 art. 5.3.1
	Dipl.- Ing. Antonín Jedinák	08.07.1980	IWE/CZ 09012	Responsible welding coordinator / A
	Martin Rýc	29.07.1972	IWT/CZ 12058	1st deputy of the resp. welding coordinator / B
	Karel Šlosar	19.05.1969	EWT/CZ 02070	Deputy of welding coordinator / B
5.	Scope of the certificate (according to documented WPQR and welders/operators certificates with the test acc. to EN ISO 9606-1/EN ISO 14732)			
	Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Dimensions: range of thicknesses t and diameters D /mm/	Type of weld and remarks
	121	1.2	t 10 – 120	BW
			t ≥ 5	FW
	1.2/3.1	1.2	t 10 – 120	BW
			t 3 – 16	BW
	135	1.2	t 7,5 – 30	FW
			t ₁ 3,25 – 8,45 / t ₂ 3,1 – 8,06	BW
	135 robot	1.2	t ₁ ≥ 5 / t ₂ 3 – 13	FW
			t 3 – 120	BW
	136	1.2	t ≥ 5	FW
			t 3 – 120	BW
	1.2/3.1	1.2	t ≥ 5	FW
			t 15 – 60	BW
	136 robot	1.2	t ≥ 5	FW
			t 3 – 160	BW
	138	1.2	t ≥ 5	FW
			t 3 – 160	BW
	1.2/3.1	1.2	t ≥ 5	FW
			t 3 – 60	BW
	138 robot	1.2	t ≥ 5	FW
			t ≥ 3	FW
	141	1.2	t 3 – 20	BW

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